

ABSTRACT

An optical information recording medium has a signal
5 substrate that has at least a signal face formed on one of
the faces thereof with a center hole, a center substrate
that is placed in a manner so as to seal the center hole
and also to be made flat with the signal face of the signal
substrate, and a transparent layer that is formed on the
10 signal face of the signal substrate and at least one
portion of the center substrate. A device used for
carrying out a clamping process is provided in the center
substrate. Also, a manufacturing apparatus makes the
optical information recording medium.